



74lb semi-bleached polycoated kraft, silicone release coated on both sides

Release Liner	Liner:	74lb semi-bleached p silicone release coat
Carrier	Liner Side Adhesive	Acrylic (1600)
	Backing/Carrier:	0.5 mil polyester film
	Air Side Adhesive:	Acrylic (1600)

## **Applications**

- Graphic arts and decals
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastics

Features	Benefits
Polyester Film Carrier	<ul><li>Support for aid in processing and application</li><li>Conformable</li></ul>
Acrylic Adhesive	<ul> <li>Excellent anchorage to rubber and plastic sponge</li> <li>Resists plasticizer and oil migration</li> <li>UV resistant with excellent aging characteristics</li> </ul>
• 74lb Semi-bleached Kraft Liner	Easy to die-cut and process

## **Typical Test Values**

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	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	10.4 mils	0.264 mm	PSTC 133
Adhesive Thickness (Air Side)	2.0 mils	0.051 mm	PSTC 133
Adhesive Thickness (Liner Side)	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Thickness	5.9 mils	0.150 mm	PSTC 133
Adhesion to Steel (Air Side)	55 oz/in	6.02 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	55 oz/in	6.02 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	168+ hours		PSTC 107
Shear Strength (Liner Side)	168+ hours		PSTC 107
Application Temperature	32 to 180 °F	0 to 82 °C	
Laminating Temperature	60 to 250 °F	16 to 121 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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